



V50-24-X

specifications

- 8 - 50 ton compression force (adjustable)
- 24" L-R x 24" F-B fully guided unheated platens
- 28"- 40" open daylight
- 7" bore JIC style clamp cylinder
- 28" stroke
- 63 IPM closing speed
- 4 IPM pressing speed
- 67 IPM opening speed
- Weight: 7,500 lbs.
- Dimensions: 65" w x 100" h x 38" d

features

- Built-in lift truck tubes
- Self-contained hydraulic system
- NEMA- rated electrical control enclosure, including:
 - Allen Bradley Compact Logix programmable controller with 6" touchscreen operator interface capable of defining at least 4 stages within the process cycle
- Linear transducer for position feedback
- Cycle counter thru PLC
- Non- fused disconnect
- Each stage includes:
 - Clamp pressure
 - Mold temperature (2 zones)
 - Stage time
 - Position of clamp
- Stack light to indicate cycle status



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