



GT30-15-X

specifications

- **Clamp specifications**
- 5 - 30 ton compression force (adjustable)
- 15" L-R x 15" F-B fully guided work area with T-slots
- 15"-40" open daylight
- 9"-34" closed daylight
- 5" bore JIC style clamp cylinder
- 6" stroke
- 7 1/2" IPM pressing speed
- 9 IPM opening speed
- **Transfer system specifications**
- 950 lbs - 7.5 tons of transfer force
- 6" transfer stroke
- 30 IPM extending speed
- .1- 2 IPM pressing speed
- 42 IPM retracting speed
- Weight: 3,000 lbs.
- Dimensions: 58" w x 54" d x 104" h

features

- Self-contained hydraulic system
- Viewpoint control system includes:
 - Allen Bradley SLC 5/05 programmable
- Clamp pressure relief valve and gauge
- Operating buttons located in front of press clamp
- Thermocouple plugs and receptacles for mold monitoring
- Mold heat plugs and receptacles
- Operator gate on each side and double hinged overlapping, interlocked doors in front
- Two rows of T-slots in top and moving bolsters
- Audible alarm for end of cycle
- Linear ball bushings with hardened tie rods
- Pressing speed control



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