



GT30-15-X(MF)

Genesis

specifications

- **Clamp system specifications**
- 5 - 30 ton compression force
- 15" L-R x 15" F-B fully guided unheated steel platens
- 6" - 12" open daylight
- 0" - 6" closed daylight
- 5" bore JIC style clamp cylinder
- 6" stroke
- 155 IPM closing speed
- 10 IPM pressing speed
- 150 IPM opening speed
- **Transfer system specifications**
- 10 ton transfer force adjustable
- 12" transfer stroke
- 2" diameter stainless steel transfer pot
- 2" diameter stainless steel transfer plunger with Nylon 6 tip
- 200 IPM extend
- 15 IPM press
- 245 IPM retract
- Weight: 3,000 lbs.
- Dimensions: 41" w x 53" d x 72" h

features

- Self-contained hydraulic system
- Cycle counter thru PLC
- Proximity switch to control "cycle reset" position
- Clamp pressure relief valve and gauge (on power unit)
- ViewPoint control system including:
 - Allen Bradley SLC 5/05 PLC
 - PanelView 550 operator interface
 - Pneumatically activated safety gate
 - Closed loop control of transfer force and position
- Transfer speed control
- Non-fused disconnect



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