



# GT30-18-BPX

## specifications

- **Clamp system specifications**
- 5 - 30 ton compression force (Adjustable)
- 18" L-R x 18" F-B fully guided bolster
- 10" - 18" open daylight
- 4" - 12" closed daylight
- 5" bore JIC style clamp cylinder
- 6" stroke
- 155 IPM closing speed
- 10 IPM pressing speed
- 150 IPM opening speed
- **Transfer system specifications**
- 7.5 ton transfer force (adjustable)
- 15" transfer stroke
- 22 IPM extend
- 20 IPM press
- 240 IPM retract
- Weight: 2,500 lbs.
- Dimensions: 48" w x 55" d x 95" h

## features

- Self-contained hydraulic system
- Allen Bradley MicroLogix 1200 programmable controller with PanelView 300 Micro operator interface
- Cycle counter thru PLC
- Proximity switch to control "slow close" position and "cycle reset"
- Transfer pressure relief valve and gauge
- Clamp pressure relief valve and gauge
- Automatic "bump" ("breathe") sequence
- Provisions for (4) knockout rods through moving bolster
- Light curtain in front of work area
- Tapped holes in bolsters for mold mounting
- Pressing speed control



## Wabash MPI

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**CARVER**

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