



VT100H-24-BPX

specifications

- **Clamp Specifications**
- 15-100 ton compression force (adjustable)
- 24" L-R x 24" F-B fully guided heated platens
- 500° F max. operating temperature
- 12"-30" open daylight
- 10" bore JIC style clamp cylinder
- 12" stroke
- 90 IPM closing speed
- 7 IPM pressing speed
- 80 IPM opening speed
- **Transfer Specifications**
- 5- 35 ton transfer force (adjustable)
- 18" transfer stroke
- 150 IPM extend
- 0-30 IPM press
- 190 IPM retract
- Weight: 9,000 lbs.
- Dimensions: 76" w x 140" h x 49" d

features

- Self-contained hydraulic system
- AllenBradley Micrologix 1200 programmable controller
- PanelView 300 micro operator interface
- Proximity switches to control "slow close" position and "cycle reset"
- Cycle Counter thru PLC
- Transfer pressure relief valve and gauge
- Clamp pressure relief valve and gauge
- T-slots in platens for mold mounting



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