



# VT50-18-X

## specifications

- **Clamp system specifications**
- 8 - 50 ton compression force (adjustable)
- 18" L-R x 18" F-B fully guided unheated work area
- 15" - 26" open daylight
- 5" - 16" closed daylight
- 7" bore JIC style clamp cylinder
- 10" stroke
- 105 IPM closing speed
- 10 IPM pressing speed
- 100 IPM opening speed
- **Transfer system specifications**
- 1.4 - 7.5 ton transfer force adjustable
- 15" transfer stroke
- 3" pot and plunger
- 225 IPM extend
- 30 IPM press
- 275 IPM retract
- Weight: 5,800 lbs.
- Dimensions: 75" w x 48" d x 95" h

## features

- Self-contained hydraulic system
- Allen Bradley MicroLogix 1200 programmable controller with PanelView 300 Micro operator interface
- Cycle counter thru PLC
- Proximity switches to control "slow close" and "cycle reset"
- Transfer relief valve and gauge
- Clamp pressure relief valve and gauge
- Ejectrods thru moving bolster
- Mold Heat controllers with plugs and receptacles
- Mold mounting



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