



# VT50H-18-BPX

## specifications

- **Clamp Specifications**
- 7.5-50 ton compression force (adjustable)
- 18" L-R x 18" F-B fully guided heated platens
- 500° F max. operating temperature
- 6"-16" open daylight
- 7" bore JIC style clamp cylinder
- 8" stroke
- 130 IPM closing speed
- 10 IPM pressing speed
- 120 IPM opening speed
- **Transfer Specifications**
- 15 ton transfer force (adjustable)
- 15" transfer stroke
- 225 IPM extend
- 30 IPM press
- 275 IPM retract
- Weight: 4,300 lbs.
- Dimensions: 59" w x 104" h x 51" d

## features

- Self-contained hydraulic system
- Allen Bradley Micrologix 1200 programmable controller
- PanelView 300 micro operator interface
- Proximity switches to control "slow close" position and "cycle reset"
- Cycle Counter thru PLC
- Transfer pressure relief valve and gauge
- Clamp pressure relief valve and gauge
- Work table on front of the press
- Pressing speed control
- Non-fused disconnect
- Automatic bump



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