



500H-36-X

specifications

- 65 - 500 tons compression force
- 36 L-R x 36 F-B fully guided heated platens
- 650 F maximum operating temperature
- 30 open daylight
- 20 bore JIC style cylinder
- (2) Two 5 bore jack ram cylinders
- 320 IPM closing speed
- 1-20 IPM Slow close/slow open speed (adjustable)
- 1-20 IPM clamp/bump speed (adjustable)
- 360 IPM opening speed
- 8" ejector stroke
- Weight: 45,000 lbs
- Dimensions: 110" w x 130" d x 180" H

features

- Self-contained hydraulic system
- Vacuum shroud designed for evacuation to approximately 29 HG
- Allen Bradley PLC with 10" Color Touchscreen for pressure, temperature and position control
- Clamp and ejector positions through LVDT
- Heater burnout detection through PLC
- Fully guarded mold area with light curtain on the front of the molding area
- Hard guards made from black powder coated perforated metal
- Hinged interlocked access doors on the sides and rear of press
- Lower ejector plates
- Automatic bump sequence
- Rear shuttle ejector system with 30" Vertical Carriage
- Stack light for cycle indication



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