



VS100H-18-BLPX(2)

specifications

- 2 - 100 ton compression force (adjustable)
- 18" L-R x 18" F-B fully guided heated platens
- 650° F max. operating temperature
- 18" open daylight
- 10" bore JIC style clamp cylinder
- 18" stroke
- 60 IPM closing speed
- 5 IPM pressing speed
- 55 IPM opening speed
- Weight: 10,000 lbs.
- Dimensions: 120" w x 94" d x 81" h

features

- Clean room compatible
- Self-contained hydraulic system
- Integral vacuum chamber including
 - Front power door with magnetic switch
 - Rear hinged door with interlock switch
- Pressing speed control
- Automatic bump ("breathe") sequence
- Allen Bradley MicroLogix 1200 programmable controller with PanelView 300 Micro operator interface
- Proximity switches to control "slow close" position and "cycle reset"
- Clamp pressure relief valve and gauge
- Two T-slots across the upper platen
- Four thermocouple receptacles mounted inside the vacuum chamber
- Front to back mold plate shuttle
- Mold table on the front of the press including:
 - Lifting cylinders in the middle of the table
 - Parts tray on the side of the table
 - Two temp controllers for the mold heat system



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