



# VS75H-24-BPX

## specifications

- 12 - 75 ton compression force (adjustable)
- 24" L-R x 24" F-B fully guided heated platens
- 650 F Max. operating temperature
- 12" open daylight
- 8" bore JIC style clamp cylinder
- 12" stroke
- 100 IPM closing speed
- 5 IPM pressing speed
- 80 IPM opening speed
- Weight: 13,000 lbs.
- Dimensions: 81" w x 41" d x 81" h

## features

- Slab side vacuum chamber construction
- Front power door with interlock
- Rear hinged door with interlock
- Self-contained hydraulic system
- Allen Bradley MicroLogix 1200 programmable controller with PanelView 300 Micro operator interface
- Automatic bump ("breathe") sequence
- Pressing speed control
- Cycle counter thru PLC
- Proximity switches to control "slow close" position and "cycle reset"
- Clamp pressure relief valve and gauge
- Non-fused disconnect
- T-slots in upper platten
- Drilled and tapped holes in lower platen
- 4 thermacouple receptacles in chamber for monitoring mold temperature



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